

MACSTEEL Africa's leading steel supplier

# **PRODUCT RANGE**

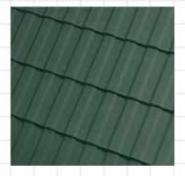
## **Elitetile**



Tile Specification (Approx.)

Overall Length: 1675 mm
Cover: 1600 mm
Overall Width: 397 mm
Cover: 369 mm
Mass per tile: 3,9 kg
Mass per sq. metre: 6,6 kg
No. of tiles per sq. metre: 1,69

## **Tufftile**



Tile Specification (Approx.)

Overall Length: 1675 mm
Cover: 1600 mm
Overall Width: 397 mm
Cover: 369 mm
Mass per tile: 3,9 kg
Mass per sq. metre: 6,6 kg
No. of tiles per sq. metre: 1,69

## HarveyThatch & Shaketile



### **Tile Specification**

Overall Length: 1675 mm
Cover: 1 625 mm
Overall Width: 395 mm
Cover: 350 mm
Mass per tile: 4,2 kg
Mass per sq. metre: 6,9 kg
No. of tiles per sq. metre: 1,69

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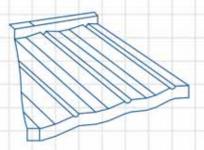
## TIMBER REQUIREMENTS

Timber specifications are calculated on the basis of using graded SABS soft woods. Battens must be spaced according to specification in this manual.

Rafters spaced at the following maximum centres

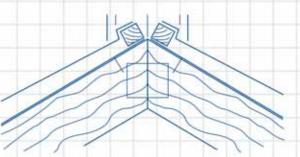
Using 38 x 38 mm battens - 1.1m centres Using 38 x 50 mm battens - 1.2m centres

Using 50 x 50 mm battens - 1.3m centres



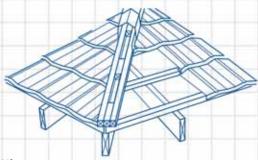
#### Tiles

Each tile is fastened using 2 serrated nails driven through the rear return flange of the tile and 4 through the front edge of the tile into the battens.



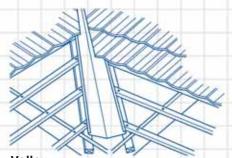
### Ridges

When angle ridges are used, two tile battens are fitted one on either side at the apex of the truss. For square ridge caps, one tile batten is fitted on the apex of the ridge. The ridge caps are fitted over these battens and nailed through the sides of the ridge caps into the tile upturn and face of the battens, using 4 serrated nails on each side.



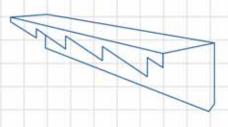
### Hips

Hip battens are fitted on the hip line to accommodate either angle or square hip caps - as described for the ridge detail. Tiles are cut and bent up against the battens. The hip caps are fitted over the battens and tile upturn and nailed through the side of the hip caps into the face of the batten using 2 nails on each side.



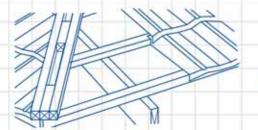
### Valley

Galvanised steel valley linings are supported by 38mm x 76mm timber bearers and are then installed flush with rafters. Adjacent tiles to be measured and cut, allowing sufficient downturn into the valley.



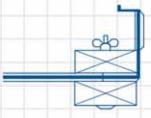
#### Gable end

Gables are fitted with a continuous serrated barge board cover to mesh with the tile profile. The cover is fastened along the barge board length using 3 nails.



#### Eaves

The bottom course of tiles to be secured with 4 nails driven vertically through the weather surface of the tile into the last batten.



#### Quarter tile at ridge

When a short course of tiles is required at the ridge, either the tile or a cover flashing is cut and bent to suit the shortened dimension. The back of the tile/cover flashing is bent up by 25mm to fit against the ridge and batten.

## **TILING IN GENERAL**

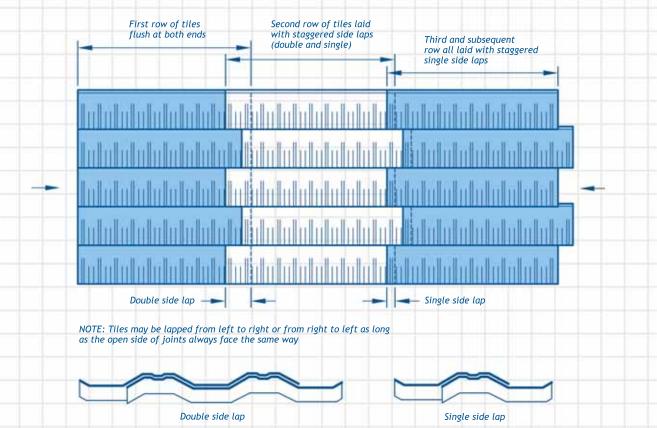
The tiles can be side-lapped either right over left or left over right.

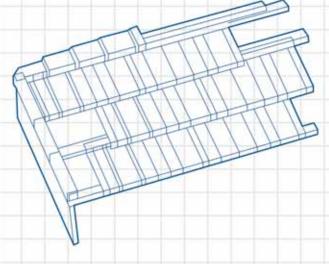
#### The following is recommended:

- Laps must face away from valleys or rainwater pipes discharging onto the roofs.
- 2. Where possible, tiles are to be laid with laps facing away from normal line of sight. Tiling should be started from the bottom of the roof, except on steep pitches where it is advisable to start tiling at the apex.

#### Staggering of tiles

(Excluding Shaketile) In order to break up the line of joins visible on the roof and to improve the aesthetic appearance it is recommended that tiles have a staggered pattern when installed. The stagger is obtained by laying every second tile in alternate courses with a double side lap when overlapping the first row of tiles. The remainder of the tiles are then laid with the usual single side lap.

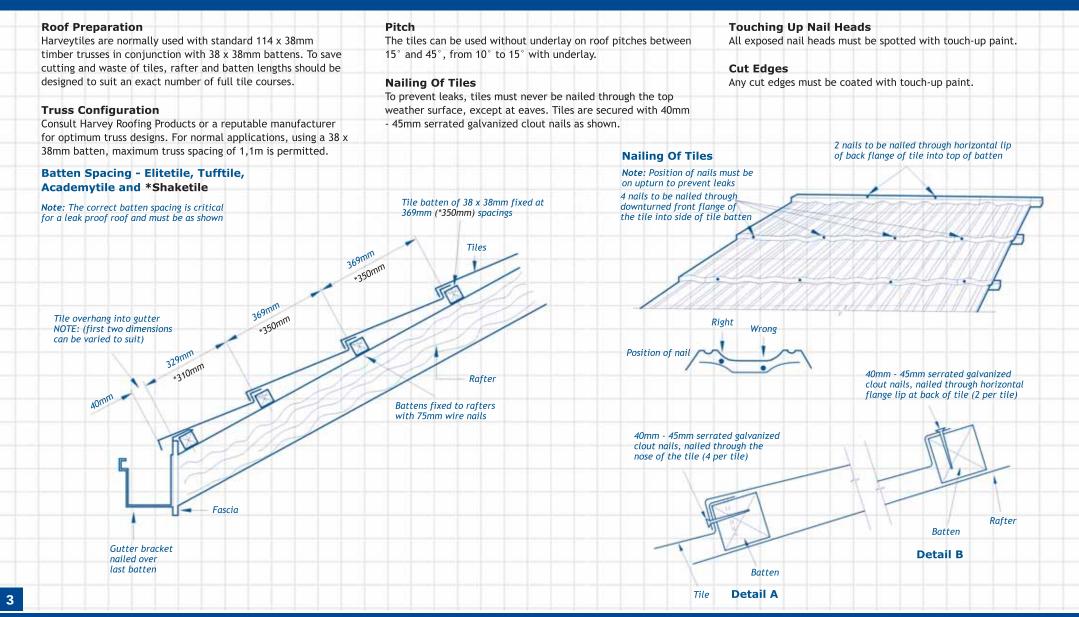




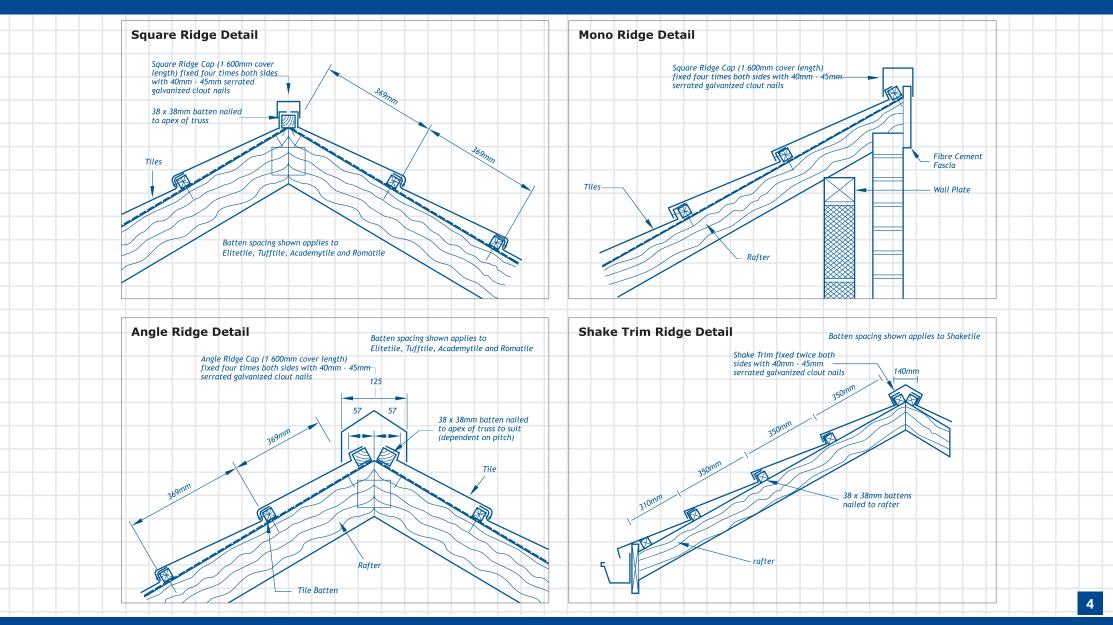
## Layout pattern: Shaketile

The detail below shows a typical random pattern of the Shaketile. This random laying pattern is necessary to recreate the look of natural timber shakes.

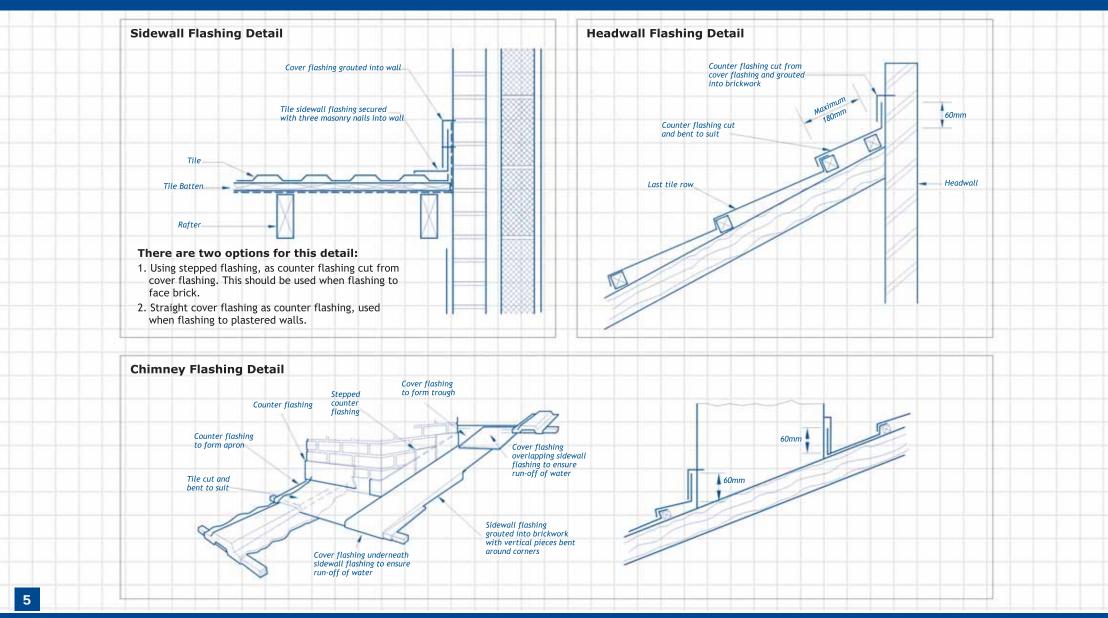
## **GENERAL FIXING PROCEDURES**



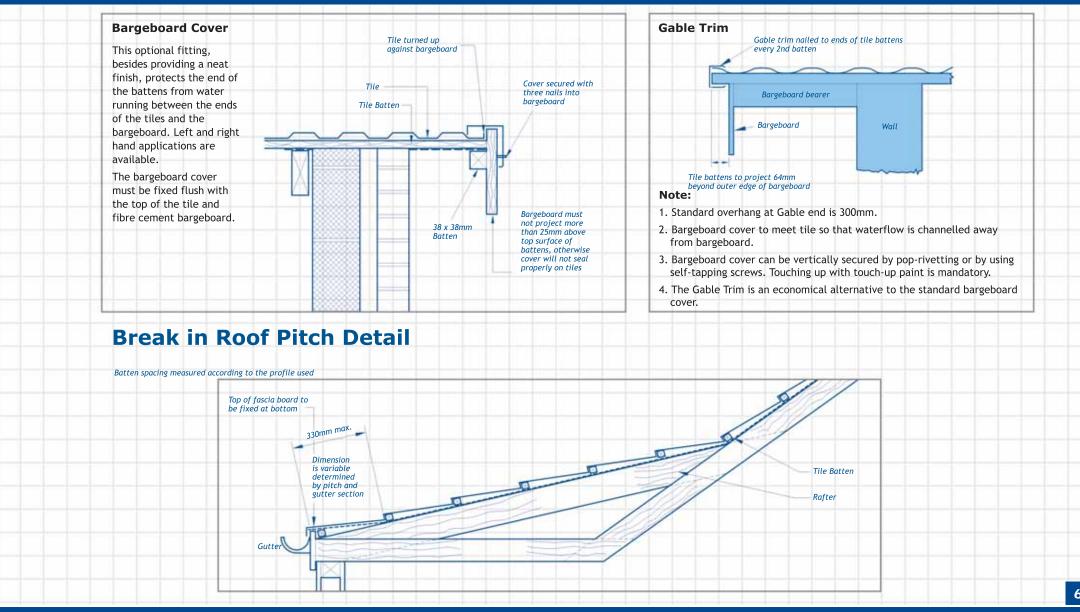
# **RIDGE DETAILS**



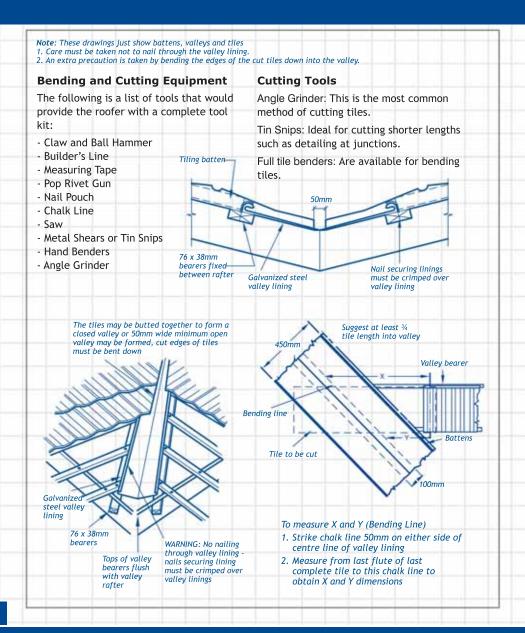
# **FLASHING DETAILS**

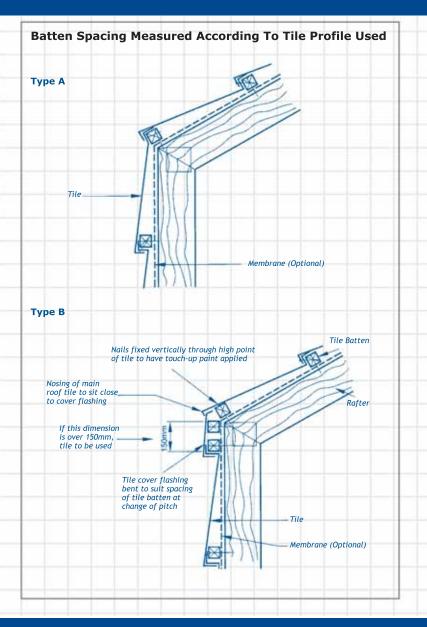


# **GABLE END DETAILS**

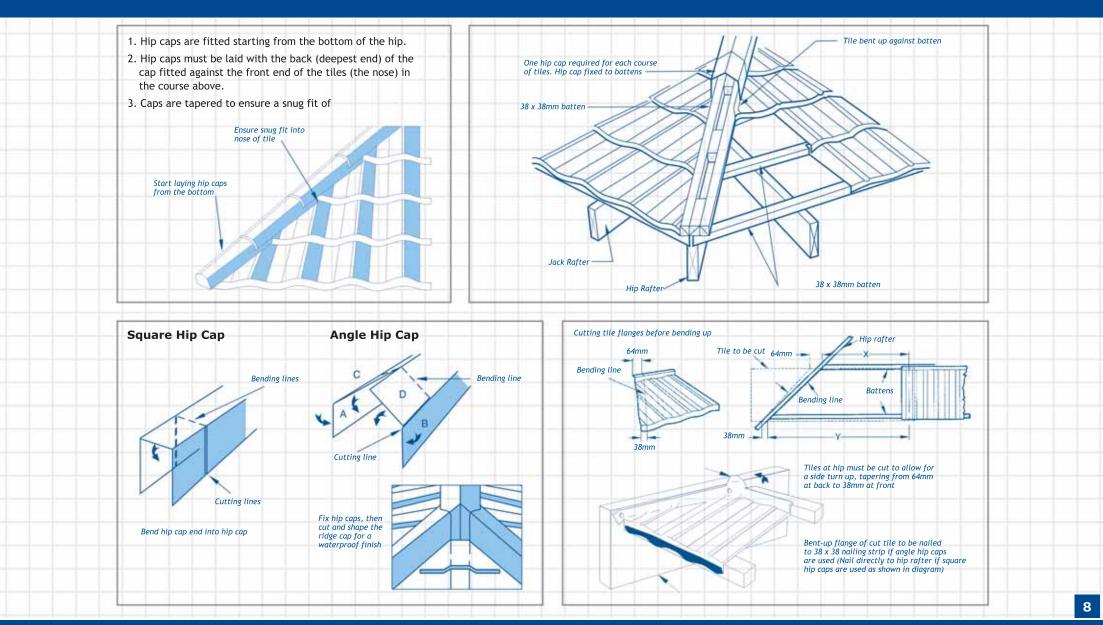


## MANSARD DETAILS





# **HIP DETAILS**



# **ESTIMATING DATA**

The following is based on standard information.
All roofs vary so clients ust take special care whilst calculating quantities.

	Tile Cald			c and													Useful Cons	tant labic	
ı	Rafter Len	gth	2 583	2 952	3 321	3 690	4 059	4 428	4 797	5 166	5 535	5 904	6 273	6 642	7 011	7 380		Ridge to	Hip Length Sto
			7	8	9	10	11	12	13	14	15	16	17	18	19	20		Gutter	Valley Length
	3 208	2	14	16	18	20	22	24	26	28	30	32	34	36	38	40	15*	1 042	1 445
	4 812	3	21	24	27	30	33	36	39	42	45	48	51	54	57	60	20*	1 064	1 460
	6 416	4	28	32	36	40	44	48	52	56	60	64	68	72	76	80	25*	1 103	1 488
Œ	8 020	5	35	40	45	50	55	60	65	70	75	80	85	90	95	100	30*	1 155	1 528
ngth	9 624	6	42	48	54	60	66	72	78	84	90	96	102	108	114	120	35*	1 221	1 578
s Le	11 228	7	49	56	63	70	77	84	91	98	105	112	119	126	133	140	40*	1 305	1 644
Eaves	12 832	8	56	64	72	80	88	96	104	112	120	128	136	144	152	160	45*	1 414	1 732
ш	14 436	9	63	72	81	90	99	108	117	126	135	144	153	162	171	180	50*	1 556	1 850
	16 040	10	70	80	90	100	110	120	130	140	150	160	170	180	190	200	55*	1 643	2 009
	17 644	11	73	88	99	110	121	132	143	154	165	176	187	198	209	220	E	Batten Centres	Tile m²
																	Elite	369 c/c	1,7
	Tile Cald	culato	or for S	harktik	e and I	[hatch	Tiles										Elite Tuff	369 c/c 369 c/c	1,7
	Tile Cald									1000					2050				
	Tile Cald		2 450	2 800	3 150	3 500	3 850	4 200	4 550	4 900	5 250	5 600	6 950	6 300	6 650	7 000	Tuff	369 c/c	1,7
		gth	<b>2 450</b> 7	<b>2 800</b>	<b>3 150</b>	<b>3 500</b> 10	<b>3 850</b>	12	13	14	15	16	17	18	19	20	Tuff Roma	369 c/c 369 c/c	1,7 1,7
	Rafter Len	gth 2	<b>2 450</b> 7 14	<b>2 800</b> 8 16	<b>3 150</b> 9 18	<b>3 500</b> 10 20	3 <b>850</b> 11 22	12 24	13 26	14 28	15 30	16 32	17 34	18 36	19 38	20	Tuff Roma Academy	369 c/c 369 c/c 369 c/c	1,7 1,7 1,66
	Rafter Len	2	2 450 7 14 21	2 800 8 16 24	3 <b>150</b> 9 18 27	3 500 10 20 30	3 850 11 22 33	12 24 36	13 26 39	14 28 42	15 30 45	16 32 48	17 34 51	18 36 54	19 38 57	20 40 60	Tuff Roma Academy	369 c/c 369 c/c 369 c/c	1,7 1,7 1,66
(m)	3 240 4 860 6 480 8 100	2 3 4	2 450 7 14 21 28	2 800 8 16 24 32	3 150 9 18 27 36	3 500 10 20 30 40	3 850 11 22 33 44	12 24 36 48	13 26 39 52	14 28 42 56	15 30 45 60	16 32 48 64	17 34 51 68	18 36 54 72	19 38 57 76	20 40 60 80	Tuff Roma Academy	369 c/c 369 c/c 369 c/c	1,7 1,7 1,66
	3 240 4 860 6 480 8 100	2	2 450 7 14 21 28 35	2 800 8 16 24 32 40	3 150 9 18 27 36 45	3 500 10 20 30 40 50	3 850 11 22 33 44 55	12 24 36 48 60	13 26 39 52 65	14 28 42 56 70	15 30 45 60 75	16 32 48 64 80	17 34 51 68 85	18 36 54 72 90	19 38 57 76 95	20 40 60 80 100	Tuff Roma Academy	369 c/c 369 c/c 369 c/c	1,7 1,7 1,66
(m)	3 240 4 860 6 480 8 100	2 3 4	2 450 7 14 21 28 35 42	2 800 8 16 24 32 40 48	3 150 9 18 27 36 45 54	3 500 10 20 30 40	3 850 11 22 33 44 55 66	12 24 36 48	13 26 39 52 65 78	14 28 42 56 70 84	15 30 45 60 75 90	16 32 48 64 80 96	17 34 51 68 85 102	18 36 54 72 90 108	19 38 57 76 95	20 40 60 80 100 120	Tuff Roma Academy	369 c/c 369 c/c 369 c/c	1,7 1,7 1,66
(m)	3 240 4 860 6 480 8 100 9 720	2 3 4 5	2 450 7 14 21 28 35	2 800 8 16 24 32 40	3 150 9 18 27 36 45	3 500 10 20 30 40 50	3 850 11 22 33 44 55	12 24 36 48 60	13 26 39 52 65	14 28 42 56 70	15 30 45 60 75	16 32 48 64 80	17 34 51 68 85	18 36 54 72 90	19 38 57 76 95	20 40 60 80 100	Tuff Roma Academy	369 c/c 369 c/c 369 c/c	1,7 1,7 1,66
(m)	3 240 4 860 6 480 8 100 9 720 11 340	2 3 4 5	2 450 7 14 21 28 35 42	2 800 8 16 24 32 40 48	3 150 9 18 27 36 45 54	3 500 10 20 30 40 50	3 850 11 22 33 44 55 66	12 24 36 48 60 72	13 26 39 52 65 78	14 28 42 56 70 84	15 30 45 60 75 90	16 32 48 64 80 96	17 34 51 68 85 102	18 36 54 72 90 108	19 38 57 76 95	20 40 60 80 100 120	Tuff Roma Academy	369 c/c 369 c/c 369 c/c	1,7 1,7 1,66
(m)	3 240 4 860 6 480 8 100 9 720 11 340 12 960	2 3 4 5 6	2 450 7 14 21 28 35 42 49	2 800 8 16 24 32 40 48 56	3 150 9 18 27 36 45 54	3 500 10 20 30 40 50 60	3 850 11 22 33 44 55 66 77	12 24 36 48 60 72 84	13 26 39 52 65 78 91	14 28 42 56 70 84 98	15 30 45 60 75 90 105	16 32 48 64 80 96 112	17 34 51 68 85 102 119	18 36 54 72 90 108 126	19 38 57 76 95 114 133	20 40 60 80 100 120	Tuff Roma Academy	369 c/c 369 c/c 369 c/c	1,7 1,7 1,66
(m)	3 240 4 860 6 480 8 100 9 720 11 340 12 960 14 580	2 3 4 5 6 7 8	2 450 7 14 21 28 35 42 49 56	2 800 8 16 24 32 40 48 56	3 150 9 18 27 36 45 54 63 72	3 500 10 20 30 40 50 60 70 80	3 850 11 22 33 44 55 66 77 88	12 24 36 48 60 72 84 96	13 26 39 52 65 78 91	14 28 42 56 70 84 98 112	15 30 45 60 75 90 105	16 32 48 64 80 96 112	17 34 51 68 85 102 119	18 36 54 72 90 108 126	19 38 57 76 95 114 133	20 40 60 80 100 120 140	Tuff Roma Academy	369 c/c 369 c/c 369 c/c	1,7 1,7 1,66

There are two common ways of estimating tiles and accessories for a building. Type "A" is the rafter length method and Type "B" is the roof area method.

a) First determine rafter length: Span ÷ 2 = 3 000

3 000 x 1 155 (constant for 30°)

= 3 465 m ÷ tile batt centre

= number of courses of tiles from ridge to gutter ie. 3 465 ÷ 369 (Elite) = 9.39 therefore 10 rows of tiles

Now take overall length and  $\div$  tile cover 12 000  $\div$  1.6 = 7.5 tiles (1 side calc.)

Conclusion: therefore  $7.5 \times 10$  rows = 75 tiles  $\times 2$  for both sides. Therefore  $75 \times 2$  = 150 tiles. Rake and waste as well as ridges and hips must now be calculated.

### **Hips Calculation**

Take 1/2 span of overall and multiply by hip constant for 30° (Useful Constant Table)

3 000 x 1 528 = 4 584 L/m

There are two such hips therefore total hip length is  $4.584 \times 2 = 9.168$ 

This figure can be divided by the relevant cover of the accessory required ie. Hip Caps or Ridges.

### **Hips Rake and Waste**

Take the total hip length and multiply by .3 and then by 2 (for both sides of hip or valley cut)

4 584 x 0.3 = 1 375m

1 375m2 x 2 = 2.75m of extra tiles required

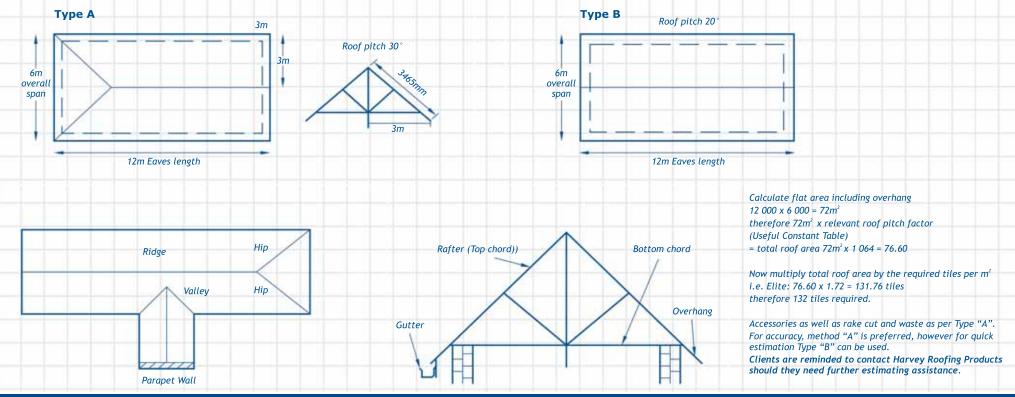
Therefore  $2.75 \times 1.72 = 4.73$  tiles rounded off = 5 tiles. Therefore 5 tiles required per hip x 2 hips. 10 tiles for cutting are required.

#### Valleys

Calculate your valleys with the same formula as shown for hip and hips rake and waste.

### Ridges

Scale off plan and take total length of ridge and divide by appropriate ridge cover to determine quantity required.



## **RE-ROOFING**

Harvey Roofing Products have designed their profiles to the highest technological global standards, ensuring strength, durability, good looks and easy handling. With the tile mass being so much lighter than conventional tiles, in flexibility and manoeuvring, working with our tiles is so much easier, not to mention the time and materials that are saved in the process.

These features make our tiles ideal for re-roofing and being so light there is no need to reinforce the timber structure.

In addition, because the tiles are fitted on top of the existing roof, there is no inconvenience to the occupants. The unique overlapping

design and fixing result in a finished product which is both weather resistant to the elements and impenetrable to burglars.

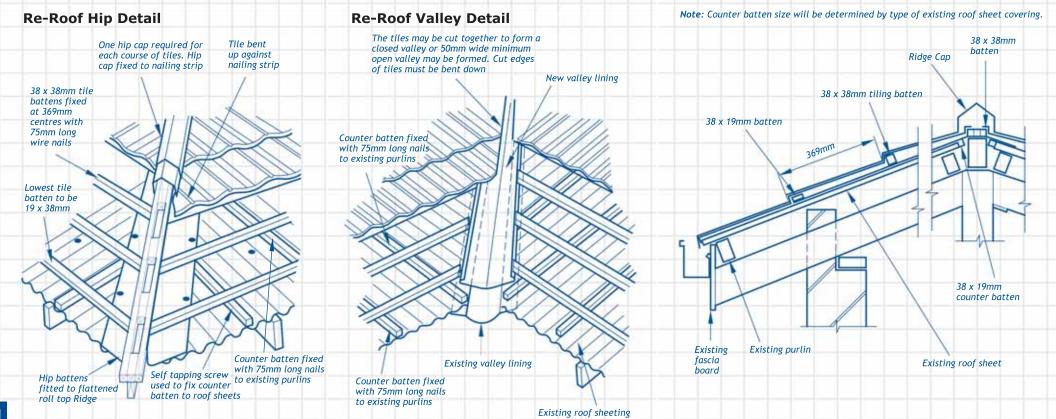
Re-roofing with our tiles gives your roof added insulation which will keep your building cooler in summer and warmer in winter. Sound and acoustics levels will also be improved.

The Harvey Roofing Products re-roofing system is maintenance free, which means you do not have the inconvenience of fixing leaks, replacing broken tiles or repainting every few years. Harvey Roofing Products has a nationwide network of licensed contractors who guarantee their workmanship.

#### Pitch

Preparation for laying of the tiles on top of existing corrugated steel roof covering

- Counter battens of 38 x 19mm cross section are laid in the fl utes
  of the existing corrugated steel roof sheets from eaves to ridge
  at maximum centres of 1.1m. These counterbattens are nailed
  through the roof sheeting to the existing timber purlins with
  75mm wire nails.
- Tiling battens of 38 x 38mm are fixed to the counterbattens at 369mm centres, with 75mm wire nails. The lowest batten is 38 x 19mm.



## **COLOUR RANGE**

